

# Work Order ID 64404

December 3, 2010 3:18:17 PM



Page 1

Item ID: D2480-011

Accept



Setup Start



Revision ID:

Item Name: Handle Weldment LH

Stop



Start Date: 12/06/10 Start Qty: 3.00

Required Date: 12/17/10 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 10-12-07 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

*Red m111585*

*11.01.07*

*3*

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

*11.01.07*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Sulala*

*73*  
*LH*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

M 115951.

0.00

Powder Coating

Memo

START TIME:

7:10

OVEN TEMPERATURE:

FINISH TIME:

8:10

324. BR 11-01-12.

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

324 0 11/01/12

150

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

PPP

64401

0.00

Packaging

11/01/12 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 3

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Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/12  
MF  
11-01-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 64404

Parent Item: D2480-011

Parent Item Name: Handle Weldment LH







Start Date: 12/06/10

Required Date: 12/17/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP BI 03.01.09 added Powder Coat

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2478  Heli-Access Handle		Manufactured	No			100	Each	0.0000	1	3		11.01.06	B64405
D2479  Heli-Access Handle		Manufactured	No			100	Each	0.0000	1	3		11.01.06	B64406
D2481  Mounting Plate		Manufactured	No			100	Each	24.0000	2	6		11.01.06	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		24							
					40634	7							
					40888	17							
D2482  Mounting Plate		Manufactured	No			100	Each	64.0000	1	3		11.01.06	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		64							
					38319	44							
					40635	20							

W/O:		WORK ORDER CHANGES					
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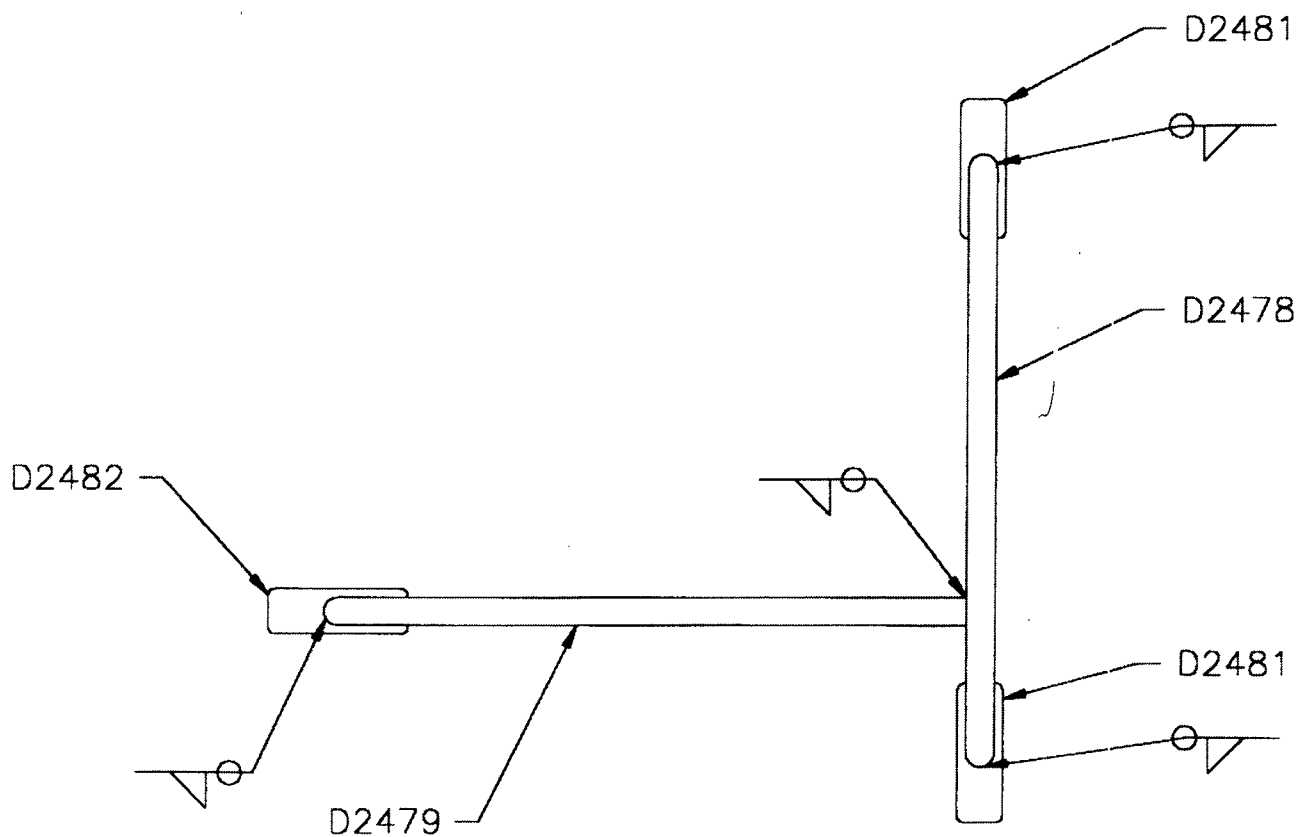
**NOTE:** Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT ASSEMBLY		6:1
A1	05.06.23		ADDED POWDER COAT

RELEASED  
96/10/02 DS



D2480-011 LH SHOWN  
D2480-012 RH OPPOSITE

NOTES:

- WELD PER TEMPLATE DT 2480 WG PER DST 004
- POWDER COAT WHITE GLOSS (REF: 4.3.5.2) AS PER Q51005

W/O:		WORK ORDER CHANGES					
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